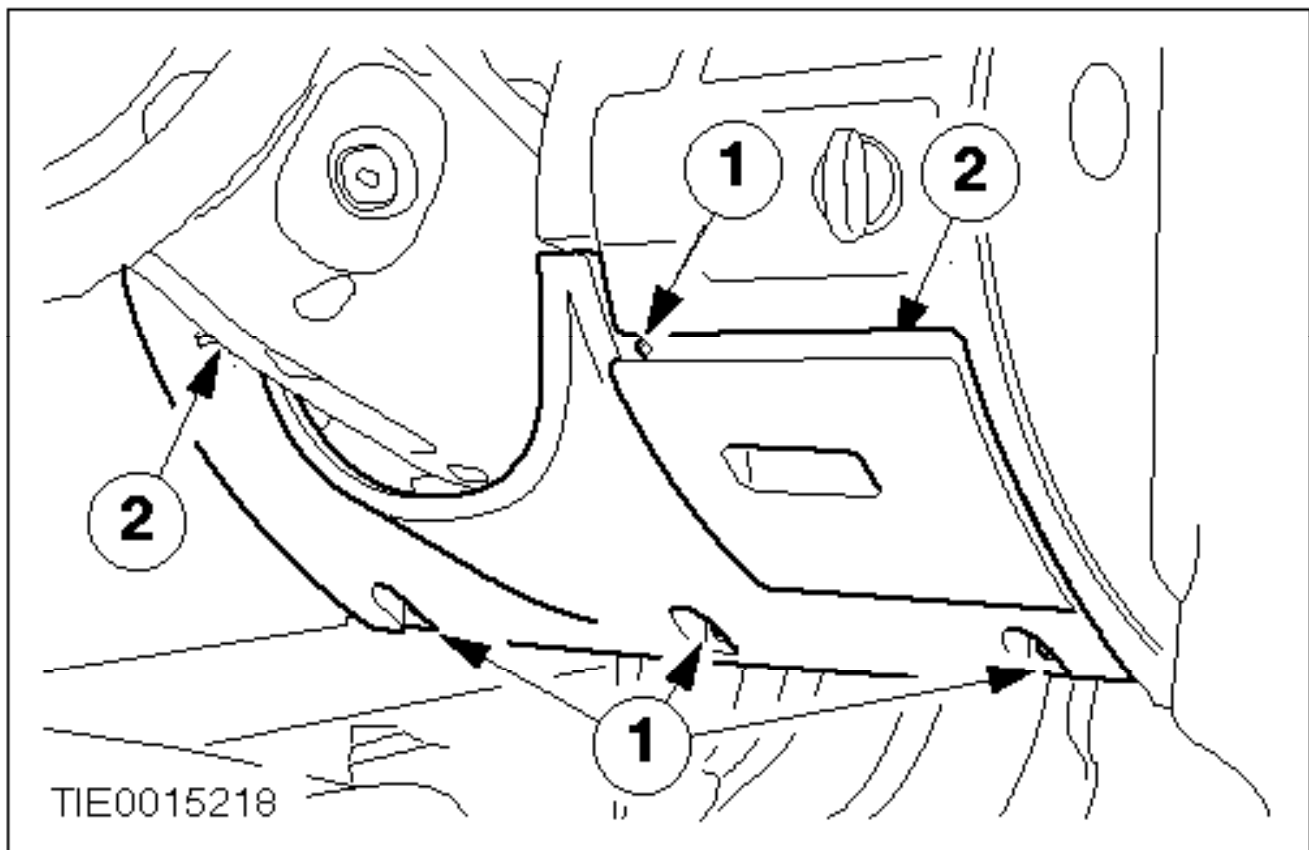


Instrument Cluster (332140)

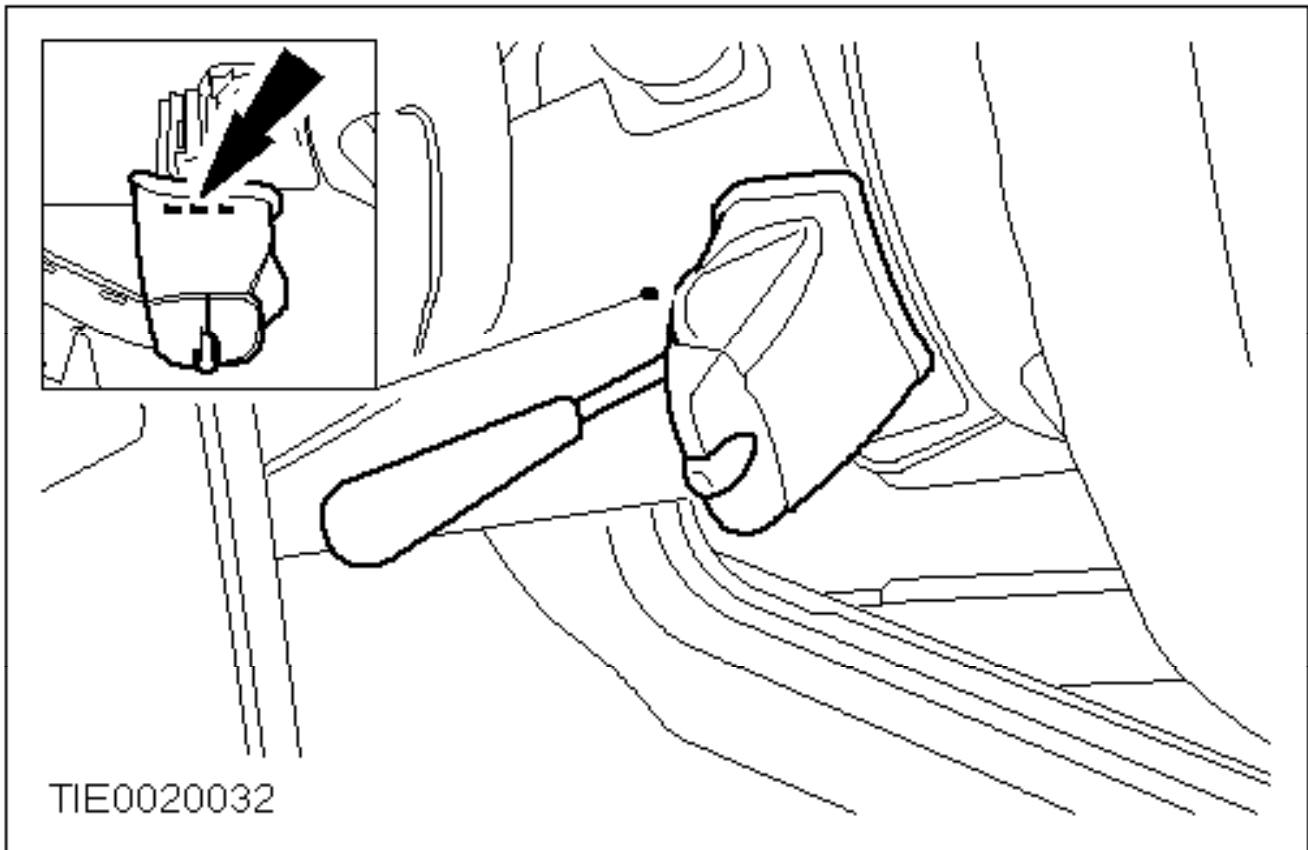
Removal

Note:

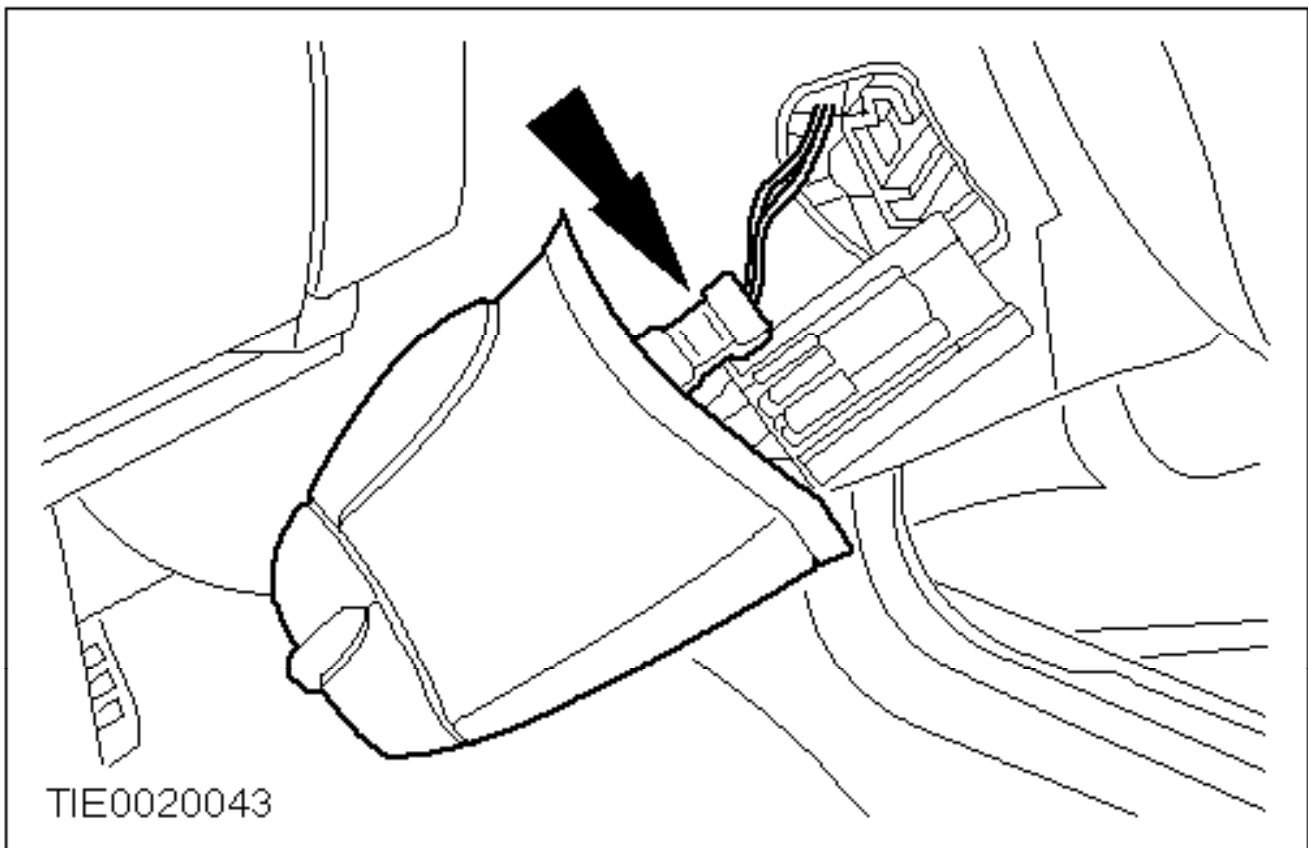
If a new instrument cluster is being installed connect WDS. Upload the instrument cluster configuration information using the programmable modules installation routine prior to commencing the removal of the instrument cluster.



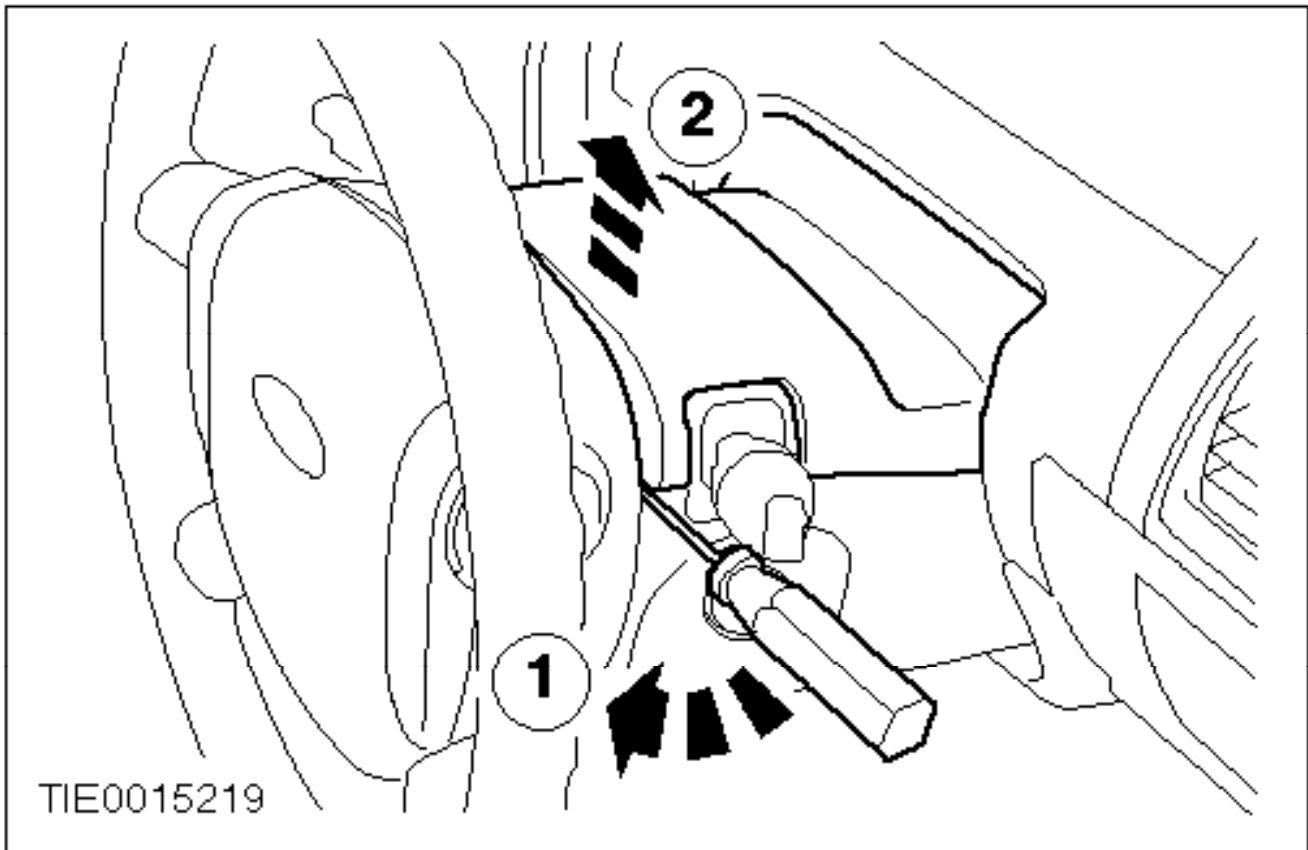
- μ 1. Remove the instrument panel lower panel.
 - 1 Remove the retaining screws.
 - 2 Release the retaining clips.



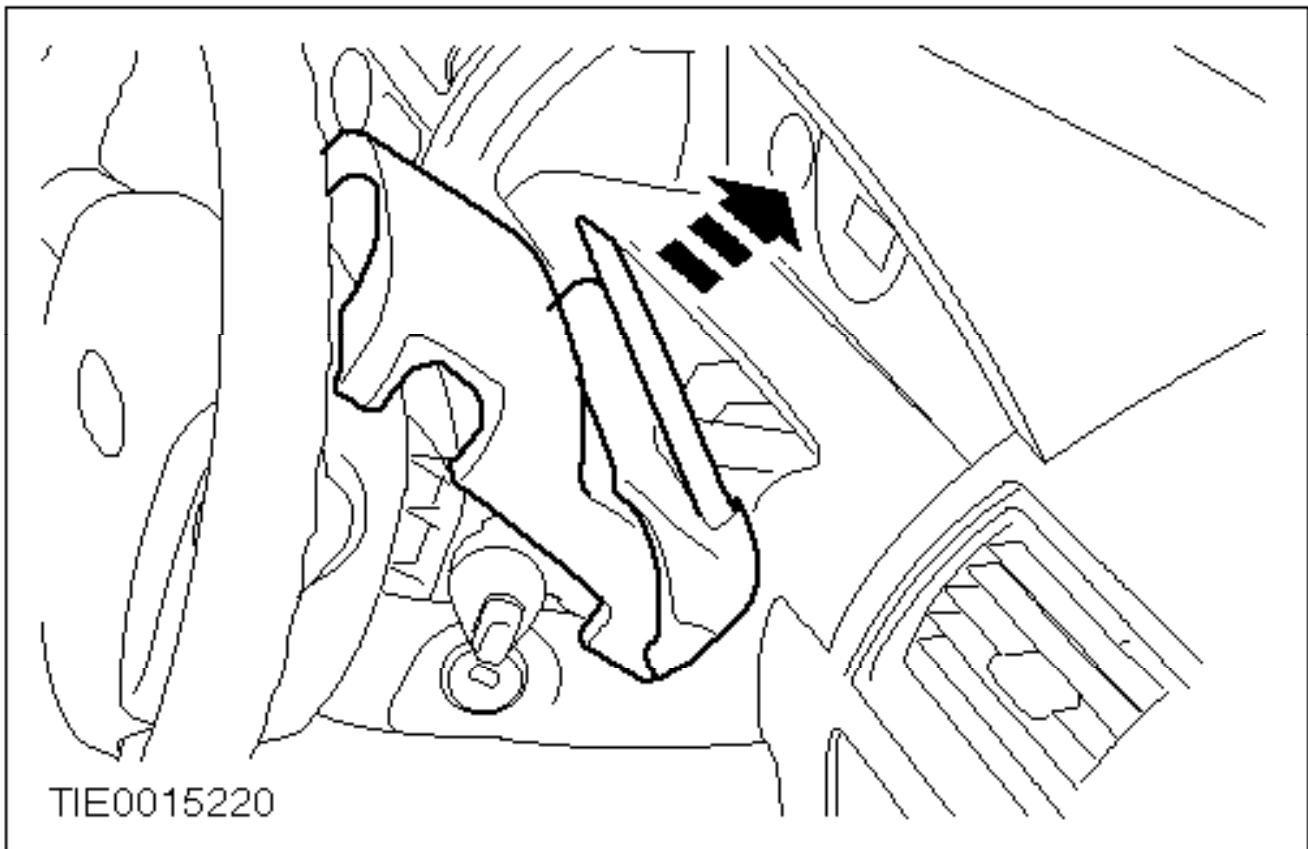
- μ 2. Detach the audio control switch from the steering column lower shroud (if equipped).
- Using a thin bladed screwdriver, release the locking tang.



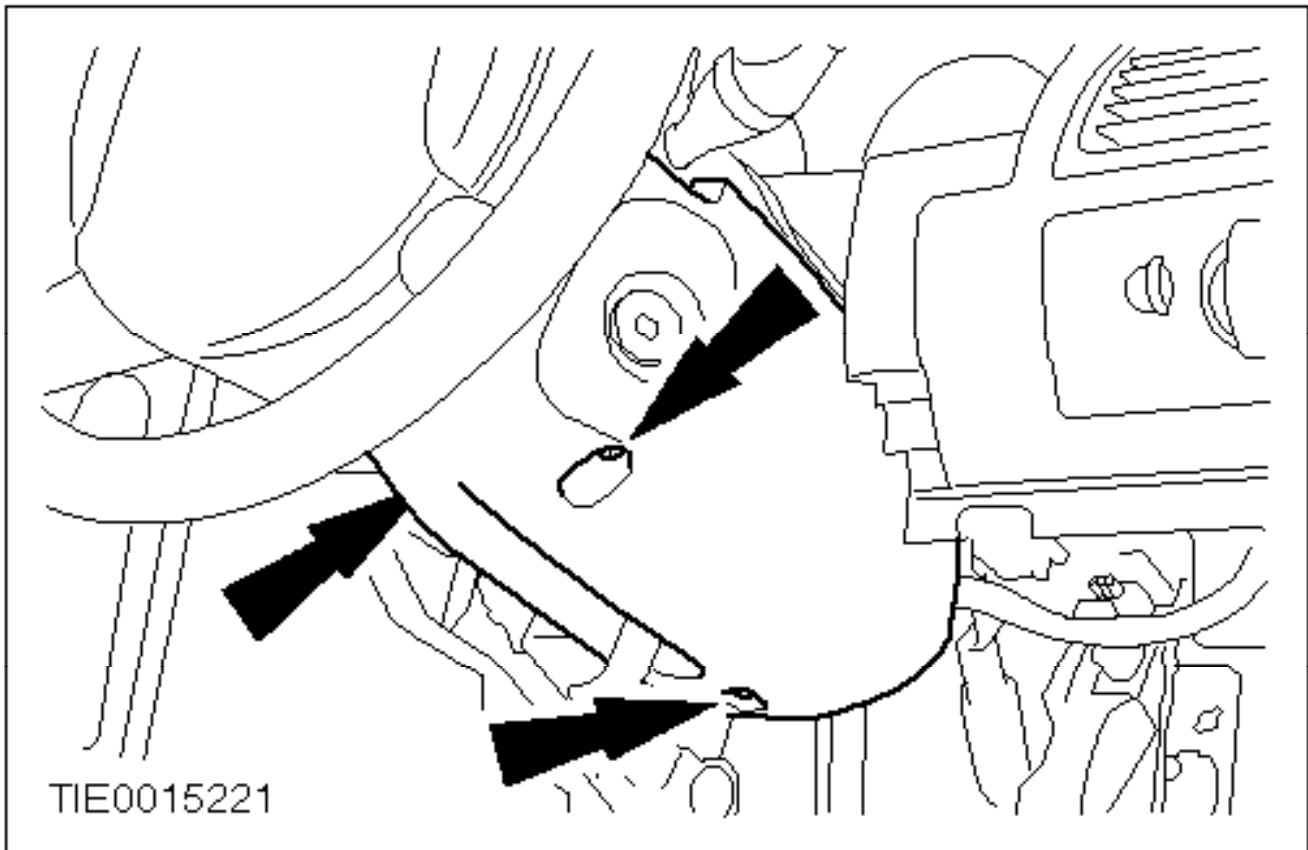
- μ 3. Remove the audio control switch (if equipped).
- Disconnect the electrical connector.



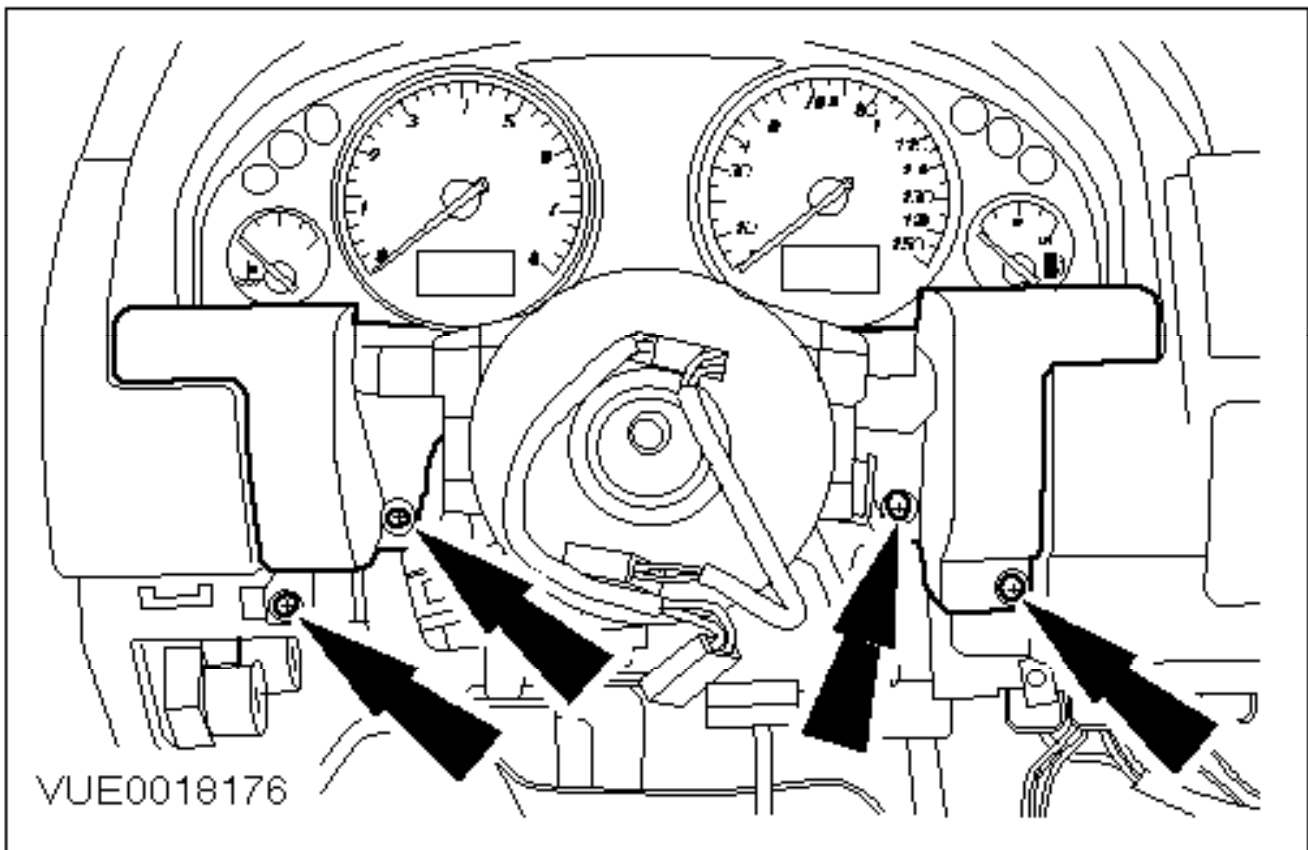
- μ 4. Detach the steering column upper shroud.
 - 1 Using a thin bladed screw driver, release the two clips (one each side).
 - 2 Detach the shroud.



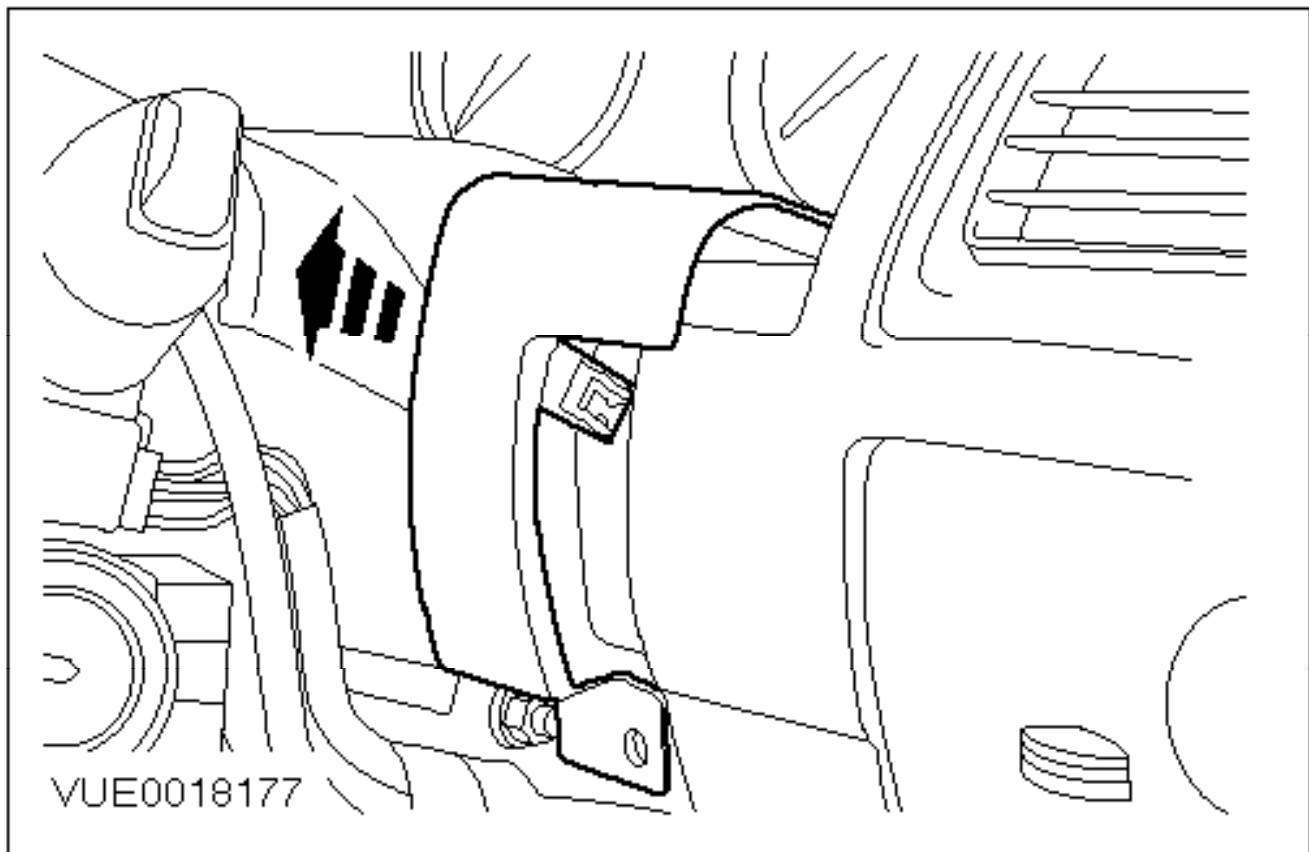
- μ 5. Remove the steering column upper shroud.



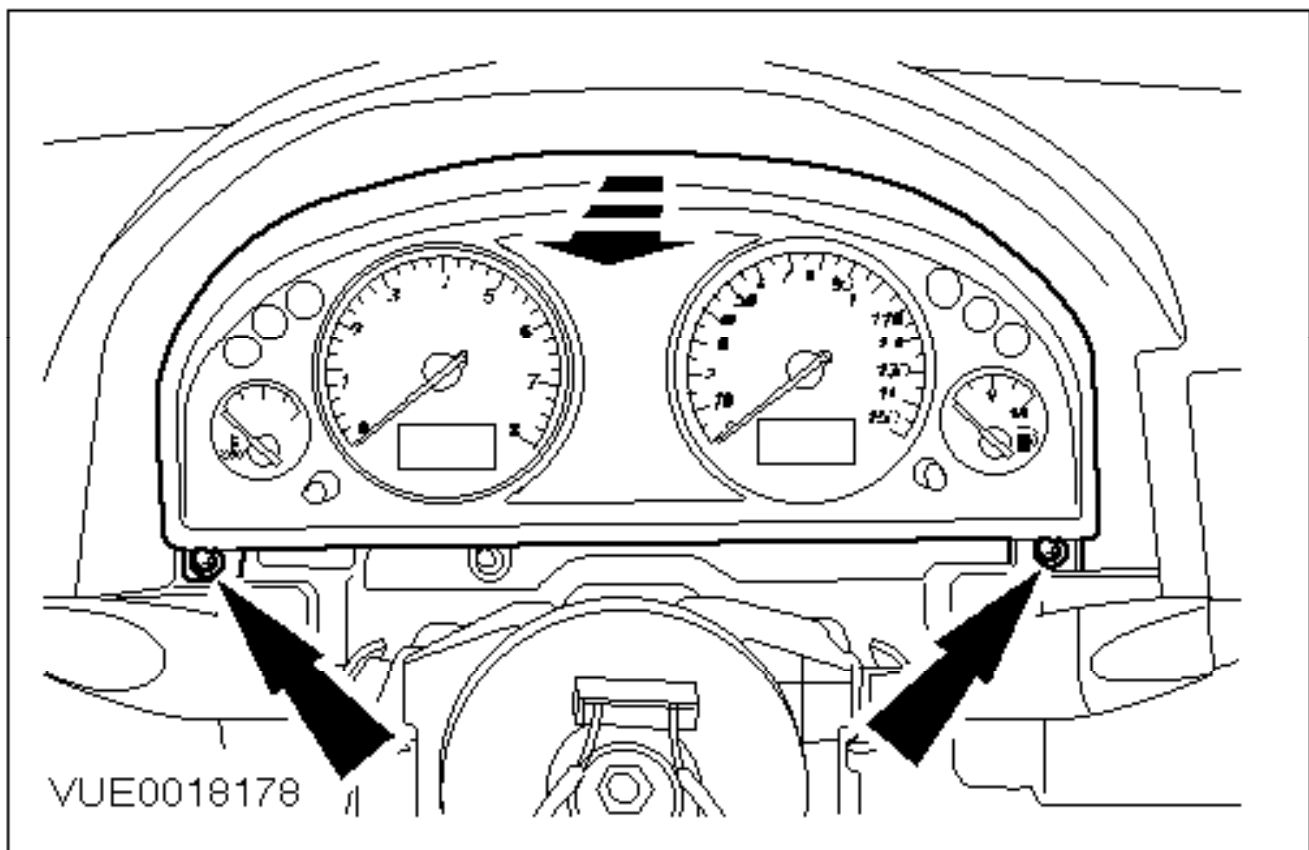
- μ 6. Remove the steering column lower shroud.



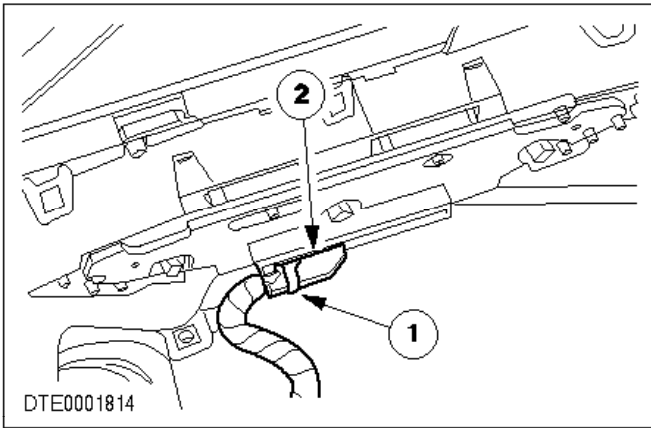
- μ 7. Remove the instrument cluster finish panel retaining screws. (Steering wheel shown removed for clarity).



- μ 8. Remove the instrument cluster finish panel.



- μ 9. Remove the instrument cluster retaining screws and detach the instrument cluster.



- μ 10. **⚠ CAUTION:**
The instrument cluster must be kept upright to avoid silicone liquid leaking from the gauges.
- Remove the instrument cluster.
- 1 Release the locking tang.
 - 2 Disconnect the instrument cluster electrical connector.

Installation

Note:

If a new instrument cluster is being installed connect WDS. Download the instrument cluster configuration information using the programmable modules installation routine after the installation of the instrument cluster.

1. To install, reverse the removal procedure.
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